

5/44

DART AEROSPACE LTD	Work Order:	24538
Description: Spacepod Hardware Kit	Part Number:	K10018
Dwg:	Qty:	5 7 Kits
Ref: K10018		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																												
1	DC	Issue Traveler (1) K10018 requires (2) D2174-041. (1) D2174-041 consists of (1) D2174-1; (1) D2175-1; (1) D2175-2	HJ	05.10.12	5																																												
2	KP	Pick: Packing Kit <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>2</td><td>D2174-041</td><td>Web Assembly</td><td>B22188</td></tr><tr><td>1</td><td>D2985</td><td>Decal</td><td>B24565</td></tr><tr><td>16</td><td>AKS7-1032-130</td><td>Insert ALS4-</td><td>M18293</td></tr><tr><td>8</td><td>AN3-3A</td><td>Bolt</td><td>M16895</td></tr><tr><td>8</td><td>AN3H4A</td><td>Bolt (or AN3H4)</td><td>M18820</td></tr><tr><td>36</td><td>AN525-10R7</td><td>Screw</td><td>M17405</td></tr><tr><td>8</td><td>AN960JD10</td><td>Washer</td><td>M17634</td></tr><tr><td>16</td><td>AN960JD10L</td><td>Washer</td><td>M16612</td></tr><tr><td>16</td><td>MS21042L3</td><td>Nut (or -3)</td><td>M17652</td></tr><tr><td>8</td><td>MS24694S67</td><td>Screw</td><td>M17137</td></tr></table>	Qty	Part Number	Description	Batch	2	D2174-041	Web Assembly	B22188	1	D2985	Decal	B24565	16	AKS7-1032-130	Insert ALS4-	M18293	8	AN3-3A	Bolt	M16895	8	AN3H4A	Bolt (or AN3H4)	M18820	36	AN525-10R7	Screw	M17405	8	AN960JD10	Washer	M17634	16	AN960JD10L	Washer	M16612	16	MS21042L3	Nut (or -3)	M17652	8	MS24694S67	Screw	M17137			
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3	QC4	Inspect Kit 100% for Completeness on the W/O	LO	05/10/24	5																																												
4	ST	Identify and Stock	CY	05/10/24	5																																												
5	AC	Cost / part: 69.13	LO	05/10/24	5																																												
6	DC	Close W/O 68.99 Inspect Level 21	545	05.10.25	5																																												
			Q	05/10/25	5																																												

Rev	Date	Change	Revised By	Approved
A	03.03.26	New issue	KJ/RF	
B	04.06.09	Remove procedure for D2174-1/D2175	KJ/RF	
C	04.08.30	Removed assembly of D2174-041	KJ/JLM	

RELEASED
 10/14/08-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LD Date: 05/10/25

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 11, 2005
11:50 am

Work Order No : 0024538
Project Name : K10018
Project For : WK544
Work Order Type : Main
Main WO Number :
House Part Number : K10018
Description : Spacepod Hardware Kit
Manufactured : Yes
Amount Req'd : *2/5 u*
Amount Done : *0*
Start Date : 10-11-05
Est Finish Date : 11-05-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00